

CONTRACTOR SAFETY ORIENTATION



LOCKHEED MARTIN

Introduction

- Orientation is given to ensure that contractors are working safely and in accordance OSHA regulations and Lockheed Martin Aeronautics (LM Aero) Contractor Environment Safety & Health Handbook (PM-8013). PM-8013 is received by all general contractors prior to site arrival, and can be obtained from the internet
- Contractors may be instructed to stop work if a potential risk to personnel, the environment, equipment, or facilities is observed at LM Aero
- Any willful or repeat violations may result in work being stopped and the offending contractor employee being removed from the worksite





LM Aero Certifications

LM Aero's ESH Management System is registered to the ISO 14001

bsi.

Certificate of Registration

Standard

- ESH Policy Commitments:
 - Protect people and the environment
 - Prevent injuries and incidents
 - Ensure full compliance
 - Prevent pollution and conserve resources
 - Integrate ESH into the business
 - Promote continual improvement
- A person performing tasks that potentially cause ESH impacts shall be competent based on education, training or experience and shall retain records (Contractors included)
- Follow Environmental requirements (hazardous waste, air quality, water quality, spill response, biodiversity)



1

ESH Contractor Questionnaire

- Contractors who perform construction, maintenance, equipment installation, etc. must submit a "Contractor Questionnaire" (CQ)
- The CQ is supplied by the LM Aero Buyer or the LM Aero point of contact
- The following can be accessed on the Material Management's website and the address is shown on the CQ:
 - Contractor Environment Safety & Health Handbook
 - Contractors ESH Site Orientation
 - LM Aero Palmdale's annual "Asbestos Notification"
 - Acknowledgement required on CQ

Taken from last page of CQ

The video and ES&H Contractor Handbook can be accessed from the Material Management web site at "http://www.lockheedmartin.com/us/aeronautics/materialmanagement/scm-terms/scm-terms esh.html".

- To view the Contractor's ES&H Handbook, under Aeronautics click on "Contractor ES&H Handbook"
- To view the Contractor Safety Briefing/Orientation, under Environment Safety & Health Orientation click under the site you are working.

Asbestos Notification (California)

By checking here, contractors acknowledge receipt of California's Notification of Known Asbestos Containing Construction Materials locations at the Palmdale site and confirms that their employees and/or subcontractors have been notified of asbestos hazards.

	Martin Aeronautics (lanagement Center	Company		TOCKHEE	D MARTIN A
Date	_				
Subject	Environmen	t Safety & Health	- Contractor Questionn	aire	
Attention	Lockheed Martin	Aeronautics Contract	or		
URGENT Inadequa result in	ate or unsatisfact	ory response to the E	nvironment Safety & Health or non-renewal of contract.	(ESH) Contractor Questionnain	e may
	ential contractor, L I Martin Aeronauti		utics requires the contractor to	fill out the information below and	return to the
		ESH	Contractor Quest	ionnaire	
Part I –	General Informa	tion			
Com	pany Name				
Com	pany's Address				
	State, Zip				
	pany POC Email				
Work	Site Location	Fort Worth	■ Marietta ■ Palmda	ie 🔲 Other	
Contracto	or's ESH Manager	(or Person(S) Respons	sible for Contractor's Environm	ent Safety & Health Program)	
Nar	ne		Email	Phone	
				Phone	
1)			ystem (NAICS) code		
2)					
3)	Calculate OSHA/ number of cases	CalOSHA Overall Reco	rdable Case Rate company-wio I and J from OSHA/CalOSHA	le for the last four years. To obtain Form 300/300A then multiply the t	this number, add the tot otal number of cases by
	Year	Overall Records	No Core But		
	1500	Overall Records	Die Case Rate		
	_				
	_				
	_		_		
Pene 1		Important Notice: A ha	and copy of this blank form may not	be the version currently in effect.	12100.03222018





Contractor ESH Handbook

- LM Aero uses this handbook as the safety policy for all work performed on LM Aero premises by contractors
- Recent Revision 31 "Note" some updates are site specific, e.g. Palmdale, Fort Worth, etc.
- See the website for the "current revision"

Copyright © 2008 by Lockheed Martin Corporation
DIFORTANT NOTICE: A hard copy of this doment may not be the document currently in effect.
The current version is ALWAYS the version on the Lockheed Martin Network.

Contractor Environment Safety & Health Handbook

This handbook has been published by Lockheed Martin Aeronautics Company and applies to all LM Aero locations including satellite plants. Each site is authorized to make appropriate changes such as department names, company address, and emergency telephone numbers, etc., as long as the basic contents remain unchanged.

This publication is a digest of basic applicable standards and should not be considered as a substitute for provision of the Occupational Safety and Health Act of 1970 or other local, state, and federal occupational safety and health programs.

Any discrepancy between this publication and regulatory and contractual requirements shall be resolved by using the most stringent requirement.

ESH Contractor's Revision Log

Issue	Date	Description or Reason for Change
31	October 2017	Revised Fall Protection Requirements
30	July 2017	 Revised training badges expiration for 2 years, added FOD Awareness Added Current National Electric Code and specific section for temporary and portable lights Added barricade requirement for overhead work Added spraying operations indoors and outdoors Changed Fort Worth usage form number 10977 Added excavation permit requirement Spotter requirement for portable ladders Added light requirement for golf carts/all-terrain vehicles Added Vehicle Permit requirements under parking Added licensed under blasting Added Overhead crane work requirement Added Load testing requirement Changed POC issues Hot Work Permit Changed fire watch requirement Edited Attachment B Added Example Hazardous Material Usage Log Attachment F





Contractor ESH Handbook - cont.

- LM Aero specific Environment Safety & Health (ESH) requirements are listed in the Contractor ESH Handbook
- Contractors shall document the following as a minimum:
 - ESH Site Orientation for all personnel prior to working on site
 - Competent person(s) (ex. excavation/trenching, scaffolding, etc.)
 - Specific OSHA required training (ex. fall prevention, confined space, energy control program (Lockout/Tagout), forklift etc.)

- Contractors shall identify the following with their company name:
 - Company vehicles including forklift, aerial-lifts, etc.
 - Dumpsters/roll-offs
 - Sea-land containers
 - Job-site storage containers



Contractor ESH Handbook

- Contractors shall submit the following to ESH:
 - Cal-OSHA's yearly Excavation/Trenching permit if applicable; "yearly"
 - LM Aero's "Contractor Confined Space Information Verification" form if applicable; "yearly"
 - Submit a CQ to LM Aero ESH department for all sub-contractors hired by you <u>"before work starts"</u>
 - Submit usage of painting and coating products on LM Aero Form 10977 to ESH <u>"monthly"</u>
 - Submit Safety Data Sheets to LM Aero POC and ensure they are approved by ESH <u>"before using the chemical(s) on site"</u>
 - Submit to LM Aero POC "Hazardous Material Review Submittal Form 10121 "for all chemicals used"



Note: See handbook for additional requirements



HMRES				
- Fi	H HAZARDOUS MATERIAL I	FUEW FOR	M (HMDF)	
O PROVIDE SCHOOL SPECIAL	NAMED OF THE ROLL THE ATA			
		IN SEPT. FRE		Carl Man, Let Bill Self.
Submit complete from the 749 Co.				
SECTION 1 - USER ON				
		Taran Taran	1	Torrito
PARE WHE WANT STATED	DØP1	BARR PET	NOS	DATE
PROVICE NAME PRIOR STOLE				
MANUAL TURBUNANT A PICKE	MARIE ADMINISTRAÇÃO DICA	ATTENDED BY	NE LOUIS A	187
ROAD FOR H DISTRESS	n atopoptateum			
FRIGUET USED AS Chicke A				
T DIGNERNO SED MYSEN	- MD1051149 F1490	DICTIVE GARAN	ENGWIT	EAL.
D IONNOVERSION OF THE	DETROMPTERME TO THE	SOUTH OUTSIDE	14505V	
C attanches ou recomme	SURE FOR SING	HEASON		
☐NATENAL WILL BE DISTRICTED				
THE IN MATERIAL WAS INVESTIGATED	VI. TOPSOAT PRIMER POMINILATION	RADAY CHINE	D. JANTONA	LIGHT MERCAN
TARGETAE (LYDERE)	TARONTECTURAL PLANTOMITME	BEAVE FIDE	IALIMP (T FADUTES MANTENAN
Little Table Topogram C	PROMESTICAL DATABATIVE DESCRIPTION DESCRIPTION	REPAIR DO		ADUTES WANTEN
Meterne Dronos D	ARCHITECTURA: DAUTOMOTIVE	REPAIR DO		TADUTES WANTEN
MATRICIAL DISCORDE DE LA COLOR	AROUTECTURAL CALIFORNITION L CLASIFICATION CHRISTON D SCHOOL ARTHUR REPORT	RETAIN DO	_	FADLIES WANTEN
ANTERIOR OFFICE OF THE PARTIES AND THE THEORY OF THE THE THEORY OF THE T	ARCHITECTURAL CAUTOMETRIS L CLASIFICATION CHRISTICS CHISCHARTON APPLICATION LTDG FARTS	RETAIN DO	_	FADUTES WANTEN
TWE SE UNE ARROSS OFFICE ARTS ARROSS WHITELET WILL BE APPLIED TO OFFICE SERVICE	AROUTECTURAL CALIFORNITION L CLASIFICATION CHRISTON D SCHOOL ARTHUR REPORT	REPAIR DOS	_	
TWE SE UNE ARROSS OFFICE ARTS ARROSS WHITELET WILL BE APPLIED TO OFFICE SERVICE	ARCHITECTURAL CONTROLLING COLLEGE ARTHUR APPLY CHECKER ARTHUR CHECKER COLLEGE CONTROLLING COLLEGE COLL	REPAIR DOS	_	
MY SE USE ADDICES OF OWNERS OF THE SECOND STATES OF THE SECOND SE	Description Description	COMPANIE COM	ne D	
TWE SP USE ADDRESS OF	Description Description Description of Description Descr	REAR DOTTE	ne D	
MY DE UNE	DADOSITICAL DATOSITICA DELEGIANON DESCRIPTO DELEGIANON DESCRIPTO DELEGIANO D	COMPANIES CONTROL COMPANIES COMPANIE	m D	other
THE DE USE ADDRESS OF A PROPERTY OF THE PROPER	ASSOCIATION DATES OF THE PROPERTY OF THE PROPE	G CAPIC C COMPC	re Di	other
THE DE USE AMOUNT OF THE PROPERTY OF THE PROPE	ANTHONY CHARLES ON THE CONTROL OF TH	PERMIT DOS	re Di	other
THE DE USE ADDRESS OF A PROPERTY OF THE PROPER	ASSOCIATION DATES OF THE PROPERTY OF THE PROPE	G CAPIC C COMPC	re Di	other
MY SE USE ASSOCIATION OF STREET OF	ABORDETIAN DANIMITING	RETAIN CONTROL COMPANY COMPA	services	over_
THE SE COURT CANCER OF STREET HIS SE APPLIED TO PROVIDE THE SEARCH SE	ANTHONY CHARLES ON THE CONTROL OF TH	DE COMPOSITO CONTROL C	re Di	otress
THE EVEN - ANDRESS - COLOR - ANDRESS - ANDRESS - COLOR - ANDRESS - ANDRESS - COLOR - ANDRESS - AND	A MODITATION CONTROL OF THE PROPERTY OF THE PR	DE COMPOSITO DE CO	SE ACO MONEY TO CONTINUE TO CO	
THE EVEN - ANDRESS - COLOR - ANDRESS - ANDRESS - COLOR - ANDRESS - ANDRESS - COLOR - ANDRESS - AND	SECURITY OF THE PROPERTY	DE COMPOSITO DE CO	SET ALCO	
THE EVEN - AND THE PARTY OF THE	A SCHOOL TOURS A STANDARD TO THE SCHOOL TOURS AND THE SCHOOL THE SCHOOL TOURS AND THE SCHOOL	EANIE COMMINE	SET ACCOUNTS OF SET ACCOUNTS O	2 E E E E E E E E E E E E E E E E E E E
THE EVEN - ANDRESS - COLOR - ANDRESS - ANDRESS - COLOR - ANDRESS - ANDRESS - COLOR - ANDRESS - AND	A SCHOOL TOURS A SCHOOL TOURS CONTROL OF THE SCHOOL TOURS	EANIE COMMINE	SE ACO MONEY TO CONTINUE TO CO	2 E E E E E E E E E E E E E E E E E E E
THE EVEN - AND THE PARTY OF THE	A SCHOOL TOURS A STANDARD TO THE SCHOOL TOURS AND THE SCHOOL THE SCHOOL TOURS AND THE SCHOOL	EANIE COMMINE	SET ACCOUNTS OF SET ACCOUNTS O	2 E E E E E E E E E E E E E E E E E E E
THIS IS USED	A SCHOOL TOURS A SCHOOL TOURS CONTROL OF THE SCHOOL TOURS	EANIE COMMINE	FE D ST MED ST M	2 E E E E E E E E E E E E E E E E E E E
THE EVEN - AND THE PARTY OF THE	Secretary Control of Control	CHARGES OF THE STATE OF THE STA	FE D ST MED ST M	2 E E E E E E E E E E E E E E E E E E E
TOWNS THE CODE TOWNS THE CODE	Secretary Control of Control	CHARGES OF THE STATE OF THE STA	FE D ST MED ST M	2 E E E E E E E E E E E E E E E E E E E

Contractor Safety Rules Handout

 All contractors "should" carry the Contractor Safety Rules handout with them because it contains important information and emergency phone numbers

equipment) carrying hazardous liquids or gases under pressure until the controlling switches and valves have been identified, energy sources positively locked out or otherwise controlled, and appropriately tagged.

- · Contractors servicing LM Aero machine y and equipment subject to lockcut/tag out requirements shall follow LM Aero LOTO procedures (call 2-5191 to obtain), using their own locks and tags.
- · Notify the POC before locking out LM Aero equipment and after completing the work so equipment cower can be resumed.
- . Do not enter an electrical control room unless escorted by the LM POC or other authorized LM Aero representative.

PROTECTIVE CLOTHING AND EQUIPMENT

- . Wear personal protective equipment (PPE) such as hard hats, safety glasses, safety shoes, and respirators - when required by the work being done.
- . Contractors will furnish required PPE for their employees, train employees, and meet all applicable requirements for personal protective clothing and equipment.

TRAFFIC RULES

- . Observe all traffic rules. Speed limits (2) mph on roadways and 10 mph in parking lots urless otherwise posted) are strictly enforced.
- . Do not park in 'fre lanes or other unauthorized areas. Do not drive on flight line. Do not park in or drive into buildings without your POC's approval.
- Turn vehicle off and set parking brakes when left unattended.
- · Wear seat belts
- . Do not use hand held cell phones while driving use a hands-free device or pull over.

Training records for required safety training, including certifications for high risk activities (Confined Space Enty, Excavation/ Trenching, Fall Protection, Hazardous Energy Control, High Voltage Electrical Work, Scaffolding, and Steel Erection) and safety plans must be available for review at all times.

WARNINGS AND BARRICADES

- · Contractors shall erect and properly maintain at all times, necessary CONSTRUCTION safeguards to protect Contractor personnel, LM Aero employees, and others. Isolate work areas from LM Aero operations and employees by using warning tape, barricades, or another effective means.
- . Before beginning work, inform the LM POC of any work posing a potential danger to LM Aero personnel and obtain written authorization from the POC to proceed.

Lockheed Martin Aeronautics Company - Palmdale

ISSUE DATE: September 2011 APPROVAL: Michael Haro

. Obtain written approval from ESH before discharging

. If your equipment operations require AOMD permit(s):

anything to sinks, floor drains, storm drains, or sewers.

Maintain copies on-site and make them available to

. Contact LM Aero HazMat for disposal of ALL contractor-

Installing or constructing equipment that generates/

. Do not dispose of any waste/debris on LM Aero/Air Force

Obtain appropriate Cal/OSHA permits for excavations, and

provide required shoring where required. Provide proof of

property without authorization from ESH/POC.

generated hazardous waste in the Scope of Work.

ENVIRONMENTAL COMPLIANCE

LM Arro upon request-

and your LM POC.

or more of land;

. Notify ESH before:

Follow permit conditions/other rules

· Report all spills IMMEDIATELY to HazMat

Beginning work that disturbs an acre

Purchasing, receiving, building,

creates industrial wastewater

installing, altering, relocating, replacing or modifying equipment

or processes that emit air pollutants;

P11-1155562 11772-09202011 LOCKHEED MARTIN AERONAUTICS COMPANY - Palmdale

CONTRACTOR SAFETY RULES

For additional information refer to your Contractor Environment, Safety & Health Handbook (PM-8013) http://www.lockheedmartin.com/data/assets/6686.pdf

LM AFRO TAKES SAFETY VERY SERIOUSLY.

FAILURE TO COMPLY WITH THESE RULES MAY RESULT IN WORK STOPPAGE, AND IN SOME SITUATIONS. BEING REMOVED FROM LM AERO PROPERTY AND **EXCLUSION FROM FUTURE BUSINESS.**

IMPORTANT LM AERO NUMBERS:

- Environment, Safety & Health (ESH) HazMat 2-2314 Facilities Protection
- Fire Prevention · LM POC

IN CASE OF EMERGENCY:

Report a spill, fire, medical or other emergency to LM Aero's Security Forces Control Center at:

Palmdale - Plant 10, 911 from LM Aero phone system, Sites 2.7 or 8 or 661-572-2010 from cell phone

4200 from LM Aero phone system or 760-952-4200 from cell phone

9-572-3473 from LM Aero phone system. or 661-572-3473 from cell phone

Identify the nearest emergency exit route in the work area. During an alarm activation (alarm sounds like horn, looks like flashing light), evacuate the building using the nearest exit, and report to the Building Manager in orange vest. Do not re-enter building until the all-clear is given.

ASBESTOS AND LEAD

Immediately report any contact with suspect or confirmed asbestos or lead-containing materials to your Lockheed Martin Point of Contact (POC). Cease work immediately until your POC gives approval to resume work.

CONFINED SPACE ENTRY

Do not enter posted confined spaces (such as tanks, pits, vessels, sewers, etc.) without completing a Contractor Confined Space Entry Dhecklist and obtaining approval from ESH and your LM POC. If unsure whether a confined space exists, contact ESH. Provide proof of training on request.

CUTTING AND WELDING

Before doing any hot work (such as welding or torch cutting outside of a welding booth) obtain a hot work permit from LM Aero's Fire Prevention Dept. Lse welding screens to prevent flash exposure to others. Fire watch employees must be trained in their Insmallips and in using equipment (such as fire extinguishers.)

ELECTRICAL SAFETY

Any electrical work and electrical equipmen brought onto LM Aero property must comply with applicable Cal-OSHA standards and electrical codes. Electrical cords must be in good condition (not frayed, cut or exposed wiring); no openings in junction boxes.



ELECTROMAGNETIC RADIATION

The following must be coordinated through ESH or your LM POC: Any work involving radioactive materials, radiation producing machines (x-ray), or Class 3B or Class 4 lasers.



training on request.

EXCAVATIONS

Use harnesses, lanyards and other required equipment to protect against fall hazards. Equipment must be inspected and employees trained - provide proof of training on request

HAZARDOUS MATERIALS

- Do not bring hazardous materials into the facility unless previously approved by ESH/your POC.
- Malerial Safety Data Sheets (MSDS) for hazardous substances brought onto LM Aero property must be readily available (must be organized alphabetically or have a table of contents). Make MSDSs immediately available to LM Aero personnel on request.
- Record chemical usage weekly for materials containing volatile organic compounds (VOCs) using form supplied by ESH/POC.
- Keep malerial containers closed when not in use.
- · Label hazardous materials containen with the product's name, appropriate hazard warnings, and the manufacturer's name and address
- · Contractors can obtain information from their LM POC on any hazardous chemicals used in LM Aim operations to which Contractor employees

may be exposed.

LM AERO MATERIALS AND EQUIPMENT

Do not start, stop, adjust, move or use LM Aero production or process equipment without your LM POC's approval

- . Employees shall be trained on the sale use of ladders.
- . Ladders shall be inspected before use, and not used if damaged or otherwise unsafe to use.

LOCKOUT/ TAGOUT

 To prevent injury to employees and/or damage to equipment from unexpected start-up, do not work on electrical circuits, machinery, or lines (or connected





Emergencies & Incident Reporting

- Fire / Rescue / Injury / Emergency Medical / Security
 - Dial **911** from a plant telephone
 - If calling from a wireless telephone dial **661-572-2010**
- For fires you can activate a fire alarm pull-station
- Review with your supervisor and become familiar with the nearest exits, evacuation routes and evacuation assembly areas
- If the fire alarm sounds, proceed to the nearest exit, leave the building, and go to your evacuation assembly area
- After calling emergency number, notify supervisor and LM Aero POC
- All injuries, near misses, or property damage no matter how small, must be reported immediately to your LM Aero POC. This applies even if you have already called emergency services









Hazard Communication

- Approval is required for all chemicals brought on site
 - Safety Data Sheet shall be available for all chemicals on site
- Dial Emergency Number in case of spill see Safety Rules Handout
- Labeling requirements all containers must be labeled
- Flammables shall be stored in flammable storage cabinets
- Flammable and combustible liquids, such as solvents, paint thinners, gasoline, and diesel fuel shall be used and handled in a safe manner
- No more than five (5) gallons of these materials may be stored at one location without specific approval from LM Aero Facility Protection

(Fire)





Personal Protective Equipment (PPE)

- Requirements for the use of PPE will be determined by your employer
- PPE must be provided by your employer before starting any hazardous work
- Employee must be trained on the use and care of PPE



Ear Muffs









Safety Glasses



Footgear



Dust Mask



Respirator







Hearing Protection

- Must be used when exposed to high noise levels
- Rule of Thumb: If you have difficulty hearing or understanding a "normal" tone of voice at a distance of about three feet, noise levels are probably exceeding safe levels
- Employer must provide hearing protection equipment
- Employer must ensure employees are trained in the proper use and care of their hearing protection equipment

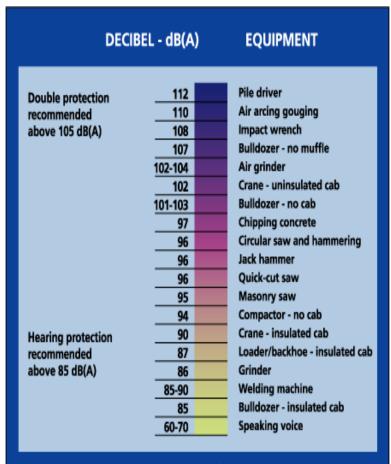


Table 1: Some typical noise levels found on construction sites





Contractor Vehicles

- Contractors shall ensure equipment used on-site are registered/permitted with the California Air Resources Board (CARB)
 - Portable generators: demonstrate CARB Permit
 - Off-road diesel equipment (e.g., backhoes, front-loaders, etc.): CARB registration
 - Look for red/white label
 - Large spark ignition equipment: propane, gasoline, or electric equipment rated at
 25 bhp and >1 liter displacement (e.g., forklifts, tow tractor, etc.): CARB registration







Contractor Vehicle Safety

- Seat belts must be worn at all times
- Cell phones no talking while driving unless hands-free device is used. No texting and driving
- Follow posted traffic and speed limit signs:

In-plant speed limits:

- 20 mph (unless otherwise marked)
- 15 mph in parking lots
- 5 mph within buildings
- Pedestrians, aircraft, and emergency vehicles always have the right of way
- Motorized vehicles operating during hours of darkness, inclement weather, or in poorly illuminated areas shall be equipped with operating headlights and tail lights. This includes golf carts and non-standard vehicles such as all-terrain vehicles
- Traffic rules enforced by Facility Protection
- LM Aero ESH or Facilities Protection has the right to suspend/revoke driving privileges for unsafe driving practices

Environment, Safety & Health

Flightline Safety

- Contractor personnel are not permitted on the flightline unless in the performance of a contractual job task and with the coordination of the LM Aero POC
- Contractor employees must receive Foreign Object Debris (FOD) training prior to entering flightline area
- Training is set up through the LM Aero POC
- Entry onto the flightline requires LM Aero POC authorization and shall only be through the designated FOD checkpoints



Fall Protection

LM Aero Palmdale has mandatory fall protection requirements:

- Type of protection determined by competent person
 - Full body harness, shock absorbing lanyard
 - Anchorage point capable of 5,000 lbs. of static force
- Harness storage
- 100% Tie-off use double lanyard if needed
- Fall protection D-rings only, no rigging chokers
- No knots in lanyards



Failure to follow Fall Protection requirements may result in removal from the site





Lockout / Tagout Safety (LOTO)

- Each contractor shall have a written LOTO program: if applicable
- You must be trained on your company's LOTO program
- All hazardous sources of energy must be locked and tagged out (e.g., electrical, mechanical, gravitational, hydraulic, pneumatic, chemical, thermal etc.)
- Notify LM Aero POC before LOTO if the lockout will include an LM Aero employee and exchange information

An example of LM Aero energy control lockout and tagout device is shown here > >



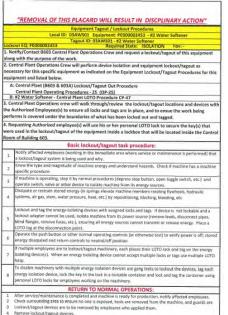






Lockout / Tagout Safety - cont.

LM Aero equipment and machinery which have specific machinery LOTO procedures, have an attached placard identifying the energy sources and other important information. Shown here



Note: Complex system(s) such as Building 603, LOTO is managed through the area operator

_					
				/ Lockout Procedur ment #10148957 - 0	
				7 - COATING MACH	
	ut EQ: 10148957	_	Required St	tate: ISOLATION	Rev: -
App- Rem	Description	Specific Location	-	Isolation Method	Isolation Tool
1-4	CORE COATER	@ equipment	Electrical - 480VAC	Switch On Control Panel	LOTO Look & Tag
2-3	CORE COATER	@ equipment	Gravity	Lower or Block	Block & Tag
3-2	CORE COATER	@ equipment	Pneumatic	Valve - Close	Apply Valve Lock & Tag
41	CORE COATER	@ equipment	Stored-Air Pressure	Break Pipe Union	Drain & Tag
Р	CORE COATER CONVERYOR ONLY	@ equipment	Electrical - 480VAC	Switch On Control Panel	LOTO Lock & Tag
		Basi	c lockout/tag	out task procedu	re:
1	Notify affected employees	oyees (working in th	e immediate area	where service or ma	intenance is performed) that a lockout/tagou
	system is being used and why. Know the type and magnitude of machine energy and understand hazards. Check if machine has a methine specific				
2	procedure.				
3	If machine is operating, stop it by normal procedures (depress stop button, open toggle switch, etc.) and operate switch, valve or other device to isolate machine from its energy sources.				
4	Dissipate or restrain stored energy (in springs elevate machine members rotating flywheels, hydraulic systems, air gas, stem water pressure, heat, etc.) by repositioning, blocking, bleeding, etc.				
5	cannot be used, isola	te machine from its	power source (re	move leads, disconne	vice is not lockable and a lockout adapter ct pipes, blind flanges, remove fuses, etc.), at the disconnection point.
6	Operate the push button or other normal operating controls (or otherwise test) to verify power is off; stored energy dissipate and return controls to neutral/off position.				
7	If multiple employees are to lockout/ragout machinery, each places their LOTO lock and tag on the energy isolating device(s). When an energy isolating device cannot accept multiple locks or tags use multiple LOTO hasp.				
8	To disable machinery with multiple energy holation devices use gang locks to lockout the devices, tag each energy isolation device, lock the key to the lock in a lockable container and lock and tag the container using personal LOTO locks for employee working on the machinery.				
	-	RET	URN TO NOR	MAL OPERATION	S:
1	After service/mainter	rance is completed a	and machine is re	ady for production, no	outry affected employees.
2	Check surrounding area to ensure no one is exposed, tools are removed from the machine, and guards are reinstalled.				
3 4	Lockout/tagout devices are to be removed by employees who applied them.				
**	Remove lockout/tagout devices. Restart machine				

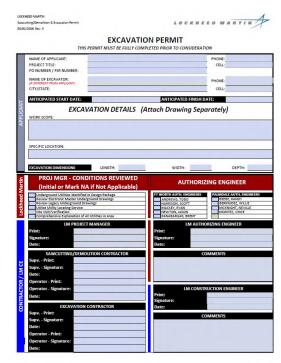
NOTE: holate to the extend secessary to de-energy/remove hazard(s) for the system or sub-system(s) important Notice: A hard copy of this blank form may not be the version currently. Form - 12869-08072012 in effect. The current version of this form is the version in the LM intranse.





Excavation / Trenching

- LM Aero have and issue "Excavation Permits" which are issued by Facilities Engineering or Plant Engineering. They will make the determination if:
 - An LM Aero issued Excavation Permit is required due to the scope of the job
 - Or if an outside company will do the underground utilities survey
- Access to excavation / trenching
 - Ladder or stairs are required when excavation depth is four feet or greater
 - There can be no more than 25 feet of travel in any direction to reach an access point
- Inspection
 - Newly excavated areas must be inspected by a "Competent Person" prior to personnel entering the excavation area
 - An excavated are must be inspected prior to start of shift or anytime conditions change



13322-05022



LOCKHEED MARTIN

Excavation / Trenching - cont.

- Protective Systems:
 - Are required for excavations with a depth of 4 feet or more
 - May also be required if less than 4 feet when soil conditions pose a potential risk to employees
 - Spoils must be kept back from the edge of excavation a minimum of two feet
 - Engineered shielding systems must have tableted data available





Not properly sloped, benched, etc.



Soil Type	Height/Depth ratio	Slope Angle
Stable Rock	Vertical	90 deg.
Type A	3/4:1	53 deg.
Type B	1:1	45 deg.
Type C	1½:1	34 deg.
TYPE A SOIL Simple Slope Excavation	TYPE B SOIL Simple Slope Exavasion	TYPE C SOIL. Simple Slope Encevation 20' Musiness 11/2

NOTE: Pictures for illustration only!



Hot Work & Housekeeping

Hot Work

- Any hot work involving arc welding, torch cutting, open flames, grinding or sparks requires a Hot Work Permit
- Hot Work Permits are issued by the LM Aero Fire Prevention
- Instructions for obtaining a Hot Work Permit may be obtained through your LM Aero POC
- Permits must remain in the work area and be available for inspection by LM Aero ESH

Housekeeping / Fire Prevention

- All work areas shall be kept clean and orderly
- Outside dumpsters shall be kept covered and closed unless in use
- Aisles and exits must be kept clear at all times
- Electrical cords and hoses shall be kept out of walkways
- Fuel must be stored in approved safety cans
- No storage of flammable liquids inside buildings unless in approved flammable cabinet
- Propane cylinders
 - Must be stored outside
 - Refueling of propane equipment must be performed outside





Confined Space Entry

Confined Space Entry

- Your company MUST have a written confined space program; if applicable
- All entrants and attendants must be trained on the program and how to use confined space equipment
- All sources of hazardous energy must be locked and tagged out prior to entering confined space
- All confined spaces must be reviewed by a competent person prior to entry
- Rescue stand-by services must be arranged for all Permit Required Confined Space (PRCS) entries by your company
- Provide completed PRCS form and feed back to LM Aero ESH when job completed

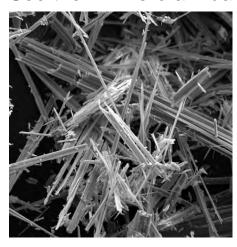
Environment, Safety & Health





Asbestos

- You must have a written asbestos program; if applicable
- Review LM Aero yearly asbestos notification for locations that are know to contain asbestos
- If you find or suspect asbestos stop work and notify your supervisor and your LM Aero POC
 - LM Aero will arrange for sampling and analysis
 - See the LM Aero annual asbestos notification for know areas





Lead-Based Paint

Lead:

- Is a toxic metal
- The chemical symbol for lead is "Pb"
- Older paints are more likely to have lead
- Lead effects the:
 - Nervous system
 - Reproductive systems
 - Circulatory system











Thank you.....

for making Lockheed Martin a safer place to work